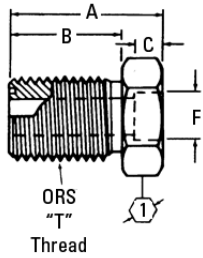


ORS braze type

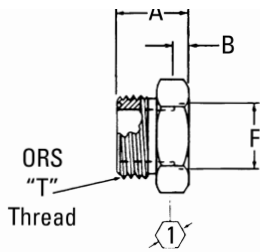
ORS bulkhead male/braze adapter



Part no. FF1922T-(Dash size)* (Ref. SAE 520604)

Dash size	Tube O. D.		Thread T1	A		B		C		D		①
	mm	in		mm	in	mm	in	mm	in	mm	in	
0404S	6,4	0.25	9/16-18	40,9	1.61	31,5	1.24	6,4	0.25	6,4	0.25	0.81
0606S	9,7	0.38	11/16-16	43,7	1.72	34,0	1.34	6,4	0.25	9,7	0.38	1.00
0808S	12,7	0.50	13/16-16	49,3	1.94	36,6	1.44	9,7	0.38	12,7	0.50	1.12
1010S	16,0	0.63	1-14	53,6	2.11	40,6	1.60	9,7	0.38	15,7	0.62	1.31
1212S	19,0	0.75	1 3/16-12	55,4	2.18	41,6	1.64	9,7	0.38	19,0	0.75	1.50
1616S	25,4	1.00	1 7/16-12	61,7	2.43	42,2	1.66	12,7	0.50	25,4	1.00	1.75

ORS/braze adapter



Part no. FF1851T-(Dash size)* (Ref. SAE 520104)

Dash size	Tube O. D.		Thread T1	A		B		F		①
	mm	in		mm	in	mm	in	mm	in	
0404S	6,4	0.25	9/16-18	19,8	0.78	6,4	0.25	6,4	0.25	0.62
0604S	9,7	0.38	11/16-16	21,0	0.83	6,4	0.25	6,4	0.25	0.75
0606S	9,7	0.38	11/16-16	21,0	0.83	6,4	0.25	9,7	0.38	0.75
0608S	9,7	0.38	11/16-16	24,1	0.95	9,7	0.38	12,7	0.50	0.75
0806S	12,7	0.50	13/16-16	22,3	0.88	6,4	0.25	9,7	3.38	0.88
1008S	16,0	0.63	1-14	28,5	1.12	9,7	0.38	12,7	0.50	1.06
1010S	16,0	0.63	1-14	28,5	1.12	9,7	0.38	15,7	0.62	1.06
1210S	19,0	0.75	1 3/16-12	29,7	1.17	9,7	0.38	15,7	0.62	1.25
1212S	19,0	0.75	1 3/16-12	30,7	1.21	9,7	0.38	19,0	0.75	1.25
1216S	19,0	0.75	1 3/16-12	36,8	1.45	12,7	0.50	25,4	1.00	1.50
1612S	25,4	1.00	1 7/16-12	30,7	1.21	9,7	0.38	19,0	0.75	1.50
1616S	25,4	1.00	1 7/16-12	37,3	1.47	12,7	0.50	25,4	1.00	1.50
1620S	25,4	1.00	1 7/16-12	37,3	1.47	12,7	0.50	31,8	1.25	1.75
2016S	31,8	1.25	1 11/16-12	37,3	1.47	12,7	0.50	25,4	1.00	1.75
2020S	31,8	1.25	1 11/16-12	37,3	1.47	12,7	0.50	31,8	1.25	1.75
2024S	31,8	1.25	1 11/16-12	37,3	1.47	12,7	0.50	38,1	1.50	2.12
2424S	38,1	1.50	2-12	37,3	1.47	12,7	0.50	38,1	1.50	2.12

*Eaton braze counterbores are dimensioned for sized or emeryed tubing. If tubing is used as received, contact Eaton for appropriate part number.